



HY 200-A V3



[°F]	[°C]				
		 t _{work}	 t _{cure}	 t _{work}	 t _{cure}
14...23	-10...-5	1.5 h	7 h		
24...32	-4...0	50 min	4 h		
33...41	1...5	25 min	2 h		
42...50	6...10	15 min	75 min	15 min	75 min
51...68	11...20	7 min	45 min	7 min	45 min
69...86	21...30	4 min	30 min	4 min	30 min
87...104	31...40	3 min	30 min	3 min	30 min



HY 200-R V3



[°F]	[°C]				
		 t _{work}	 t _{cure}	 t _{work}	 t _{cure}
14...23	-10...-5	3 h	20 h		
23...32	-4...0	90 min	8 h		
32...41	1...5	45 min	4 h		
41...50	6...10	30 min	2.5 h	30 min	2.5 h
50...68	11...20	15 min	1.5 h	15 min	1.5 h
69...86	21...30	9 min	1 h	9 min	1 h
87...104	31...40	6 min	1 h	6 min	1 h